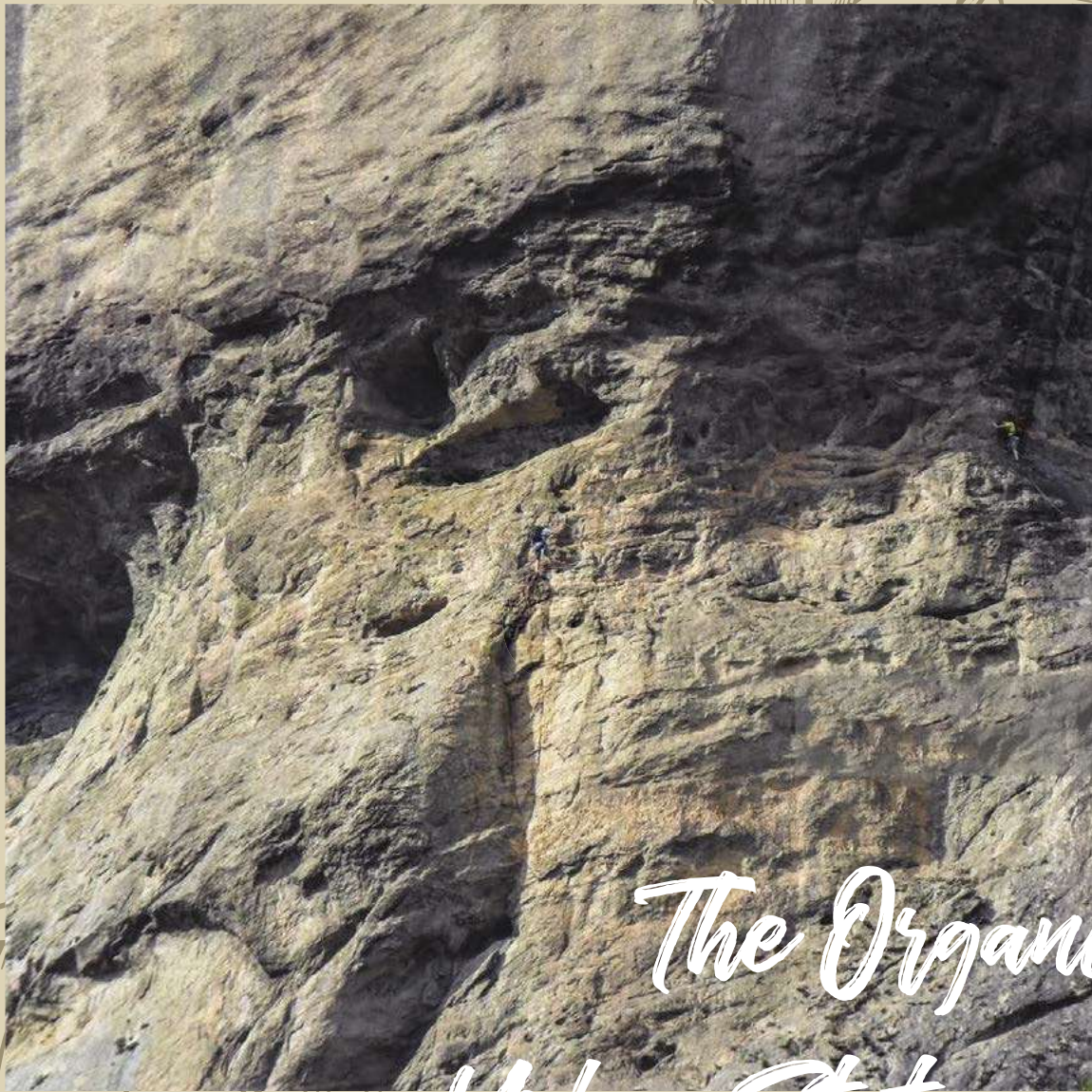
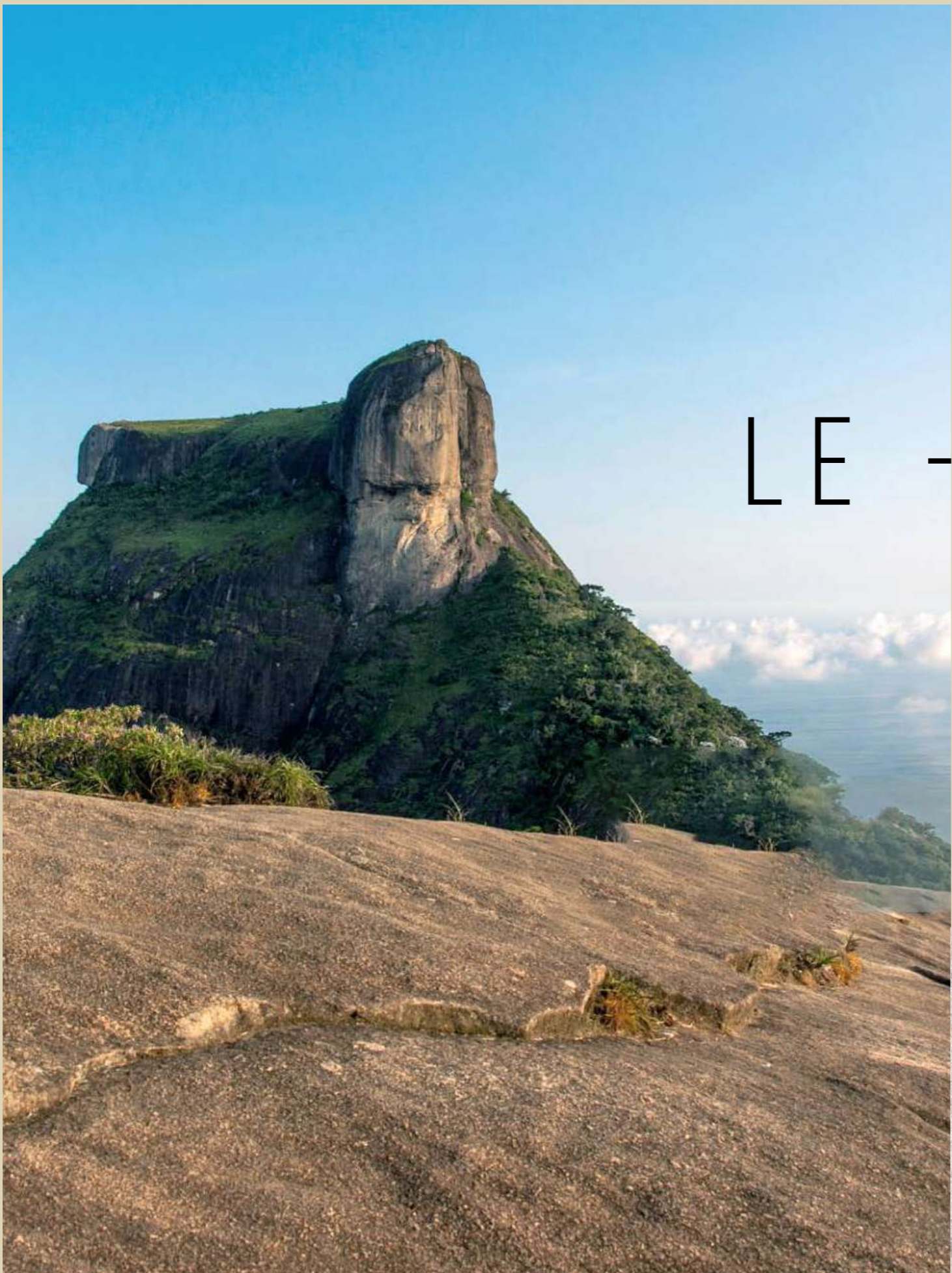


LE-PEDRA



*The Organic
Urban Statement*



LE - PEDRA

THE ORGANIC URBAN STATEMENT

Indulging the urban atmosphere, Le-Pedra is ready to take over interior surfaces with a solid stone inspired design collection. It draws upon the stability and sturdiness of natural rock to anchor one's experience in the here and now, an organic island of tranquillity.





WALL: PED01 Sand . 30x60cm . matt | FLOOR: PED04 Dim . 60x60cm . matt



FLOOR & WALL: PED02 Light . 60x60cm . matt

FLOOR: PED03 Smoke . 30x60cm . structured



FLOOR: PED04 Dim . 30x60cm . structured



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SAND
PED01



60x60cm
matt



30x60cm
matt . structured

V3



SAND PED01

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LIGHT
PED02



60x60cm
matt



30x60cm
matt . structured

V3



LIGHT **PED02**

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SMOKE
PED03

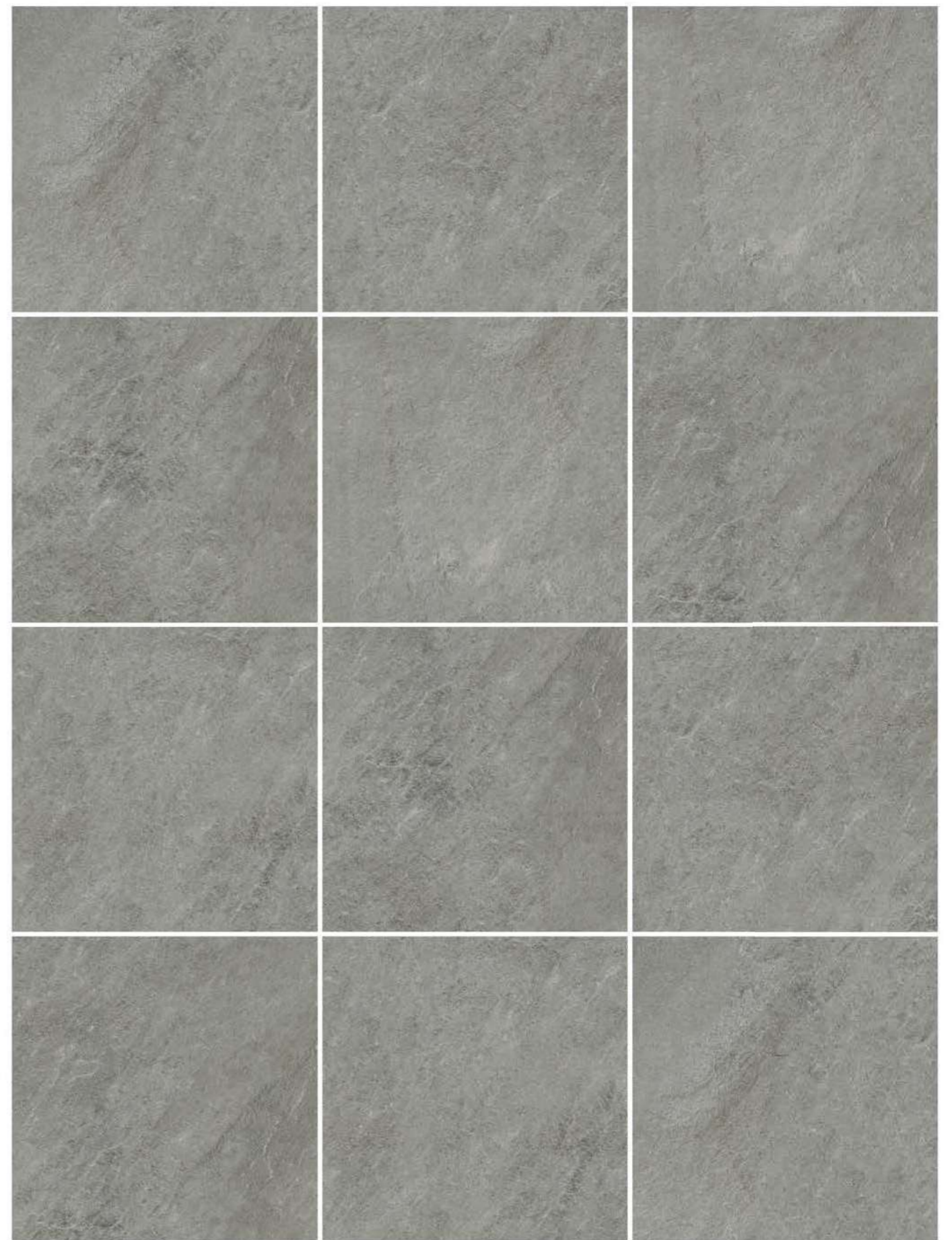


60x60cm
matt



30x60cm
matt . structured

V3



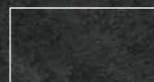
SMOKE **PED03**

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DIM
PED04



60x60cm
matt



30x60cm
matt . structured

V3



DIM PED04

PORTINO TECHNICAL SPECIFICATION

| DESCRIPTION | STANDARD TEST | MEASUREMENT UNIT | PORCELAIN (Group Bla) | | | |
|---|-------------------|-------------------------|--|-----------|------|---------------|
| | | | mm | Rectified | mm | Non Rectified |
| Length & Width | MS ISO 10545-2 | mm | ±1.0 | ±0.30% | ±2.0 | ±0.60% |
| Thickness | MS ISO 10545-2 | mm | ±0.5 | ±5.00% | ±0.5 | ±5.00% |
| Sides Straightness | MS ISO 10545-2 | mm | ±0.8 | ±0.30% | ±1.5 | ±0.50% |
| Rectangularity | MS ISO 10545-2 | mm | ±1.5 | ±0.30% | ±2.0 | ±0.50% |
| Flatness : a) Centre curvature | MS ISO 10545-2 | mm | ±1.8 | ±0.40% | ±2.0 | ±0.50% |
| b) Edge curvature | MS ISO 10545-2 | mm | ±1.8 | ±0.40% | ±2.0 | ±0.50% |
| c) Warpage | MS ISO 10545-2 | mm | ±1.8 | ±0.40% | ±2.0 | ±0.50% |
| Surface Quality | MS ISO 10545-2 | One Major Area of Tiles | Min. 95% free from defects | | | |
| Water Absorption | MS ISO 10545-3 | Mass | Ev ≤ 0.5% | | | |
| Breaking Strength : a) Thickness ≥ 7.5mm | MS ISO 10545-4 | N | Not less than 1300N | | | |
| b) Thickness < 7.5mm | MS ISO 10545-4 | N | Not less than 700N | | | |
| Modulus of Rupture : a) Thickness ≥ 7.5mm | MS ISO 10545-4 | N/mm ² | Minimum 35 | | | |
| b) Thickness < 7.5mm | MS ISO 10545-4 | N/mm ² | Individual Minimum 32 | | | |
| Abrasion Resistance Surfaces Abrasion for glazed tiles | MS ISO 10545-7 | Visual Check | ≥ PEI 3 (Dependent on product type)* | | | |
| Crazing Test (glazed tiles) | MS ISO 10545-11 | Visual Check | Required | | | |
| Frost Resistance | MS ISO 10545-12 | Visual Check | Required | | | |
| Chemical Resistance a) Low concentrations | MS ISO 10545-13 | Visual Check | Manuf. To State | | | |
| b) Household chemicals and swimming pool salts | MS ISO 10545-13 | Visual Check | Minimum B | | | |
| Stain Resistance For glazed tiles | MS ISO 10545-14 | Visual Check | Minimum class 3 | | | |
| Slip Resistance | AS/NZS 4586 App.A | Visual Check | Wet Pendulum ≤ P2 (Dependent on product type)* | | | |

* Refer to test report for specific test result.





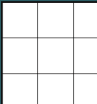



Each different tile series are produced to meet different performance requirements. For specific product technical performance, please request from Portino sales team, their agent or distributor. The tile designs in each carton are random and may or may not be the same.

Colour Variations: Since the colour reproduction in this printed piece will vary from the actual tile colours, final selection should be made from tile samples. Colour, shade and glaze variations may exist due to the inherent characteristics of porcelain tile.

Due to the low porosity of porcelain tiles, an Improved High Performance Cementitious adhesive in accordance to BS/EN 12004 & ISO 13007-1 is highly recommended for proper installation. Products that meet this standard are available amongst leading adhesive manufacturers. Please seek expert advice from adhesive manufacturers for proper selection and application.



SHADE VARIATION

| | | | |
|---|---|---|--|
|  <p>UNIFORM FROM TILE TO TILE</p> |  <p>SLIGHTLY NOTICEABLE FROM TILE TO TILE</p> |  <p>MODERATELY NOTICEABLE FROM TILE TO TILE</p> |  <p>DISTINCTLY NOTICEABLE FROM TILE TO TILE</p> |
|  <p>UNIFORM FROM TILE TO TILE</p> <p>The range of colours and tones within the same shade is relatively uniform from tile to tile. There is minimal to no difference among pieces from the same production run.</p> |  <p>SLIGHTLY NOTICEABLE FROM TILE TO TILE</p> <p>The range of colours and tones within the same shade is slightly noticeable from tile to tile. There are clearly distinguishable differences in design texture or pattern with similar or slight change in colour tones.</p> |  <p>MODERATELY NOTICEABLE FROM TILE TO TILE</p> <p>The range of colours and tones within the same shade is moderately noticeable from tile to tile. There are clearly distinguishable differences in design texture or pattern.</p> |  <p>DISTINCTLY NOTICEABLE FROM TILE TO TILE</p> <p>The range of colours and tones within the same shade is distinctly different from tile to tile. Random colour and design texture differences can be seen from tile to tile. One tile may have totally different colour from another tile. Final installation can be unique.</p> |

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